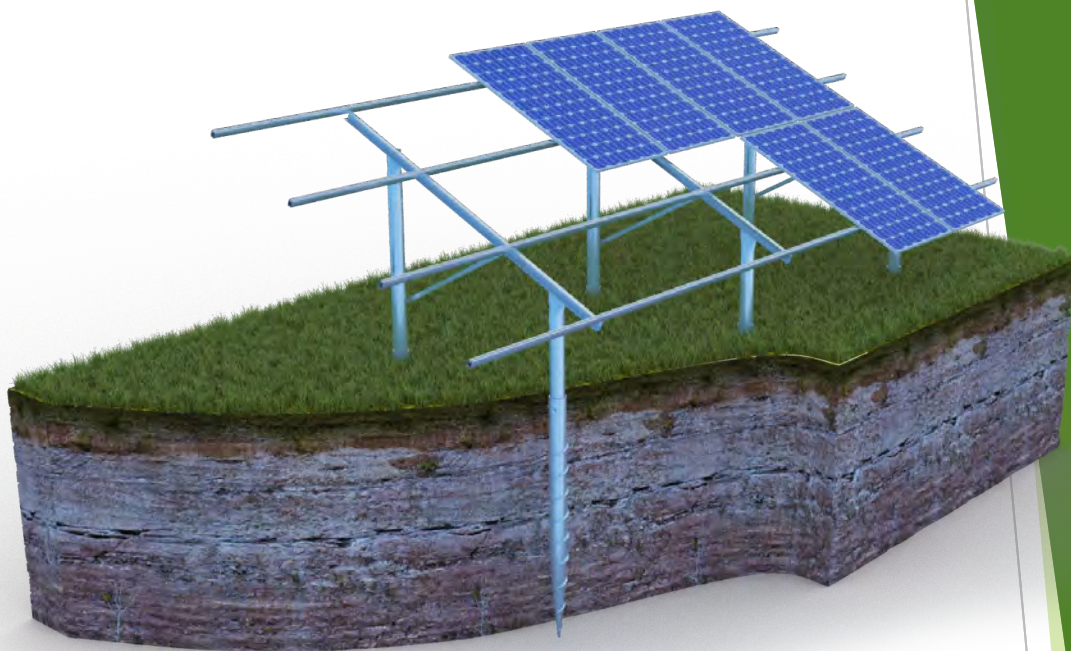


Alpha Solar FFH 2P 2D KSFG



Data Sheet/Installation Manual



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Installation Safety

The maintenance of a safe and healthful working environment is of the utmost importance. Safety requirements must be considered fundamental to the construction of any project. It is essential that the workforce be trained to follow procedures consistent with applicable safety standards. Each person must be constantly alert to his or her personal obligation to observe safe operating procedures. The continued cooperation of all personnel is required to support and sustain an effective safety environment.



Make sure that all machine operators are trained in the use and safety of all machinery and are licensed to use the equipment.

Use of the following is Mandatory for Safety:



Hard Hat



Safety Footwear



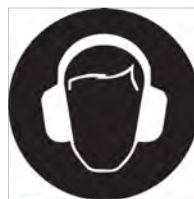
Protective Clothing



Eye Protection



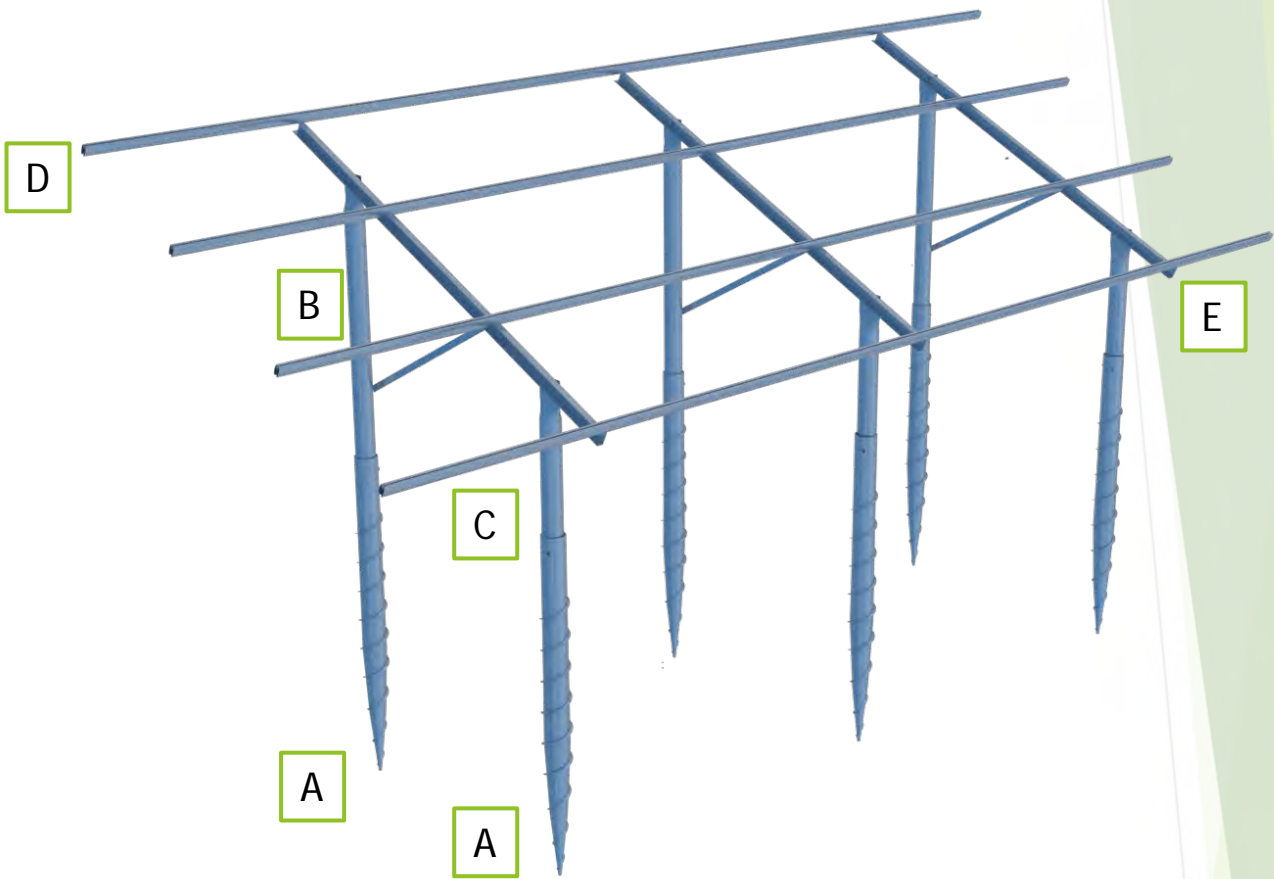
High Visibility Vest



Hearing Protection









Hand Protection



Part	Technical Description	Image
A	<p>KSF G</p> <p>Hot Galvanized (DIN EN ISO 1461)</p> <ul style="list-style-type: none">▪ Length: Varies by application	
B	<p>D 60x3</p> <ul style="list-style-type: none">▪ Hot Galvanized (min. 85µm)▪ S275▪ Length: Varies by application	
C	<p>D 60x3</p> <ul style="list-style-type: none">▪ Hot Galvanized (min. 85µm)▪ S275▪ Length: Varies by application	

Part	Technical Description	Image
D	<p>CST Lx40x3</p> <ul style="list-style-type: none">▪ Hot Galvanized (min. 55µm)▪ S275▪ Length: Varies by application	
E	<p>Mounting Beam</p> <ul style="list-style-type: none">▪ ALU 60x40x2mm▪ Aluminium 6063T66▪ Length: Varies by application	
	<p>Module Support Beam Connectors</p> <ul style="list-style-type: none">▪ ALU 36x33x1.5mm▪ Aluminium 6063T66▪ Length: ~250mm	
	<p>Module Clamps</p> <p>Aluminum 6063T66</p> <p>Polycrystalline Clamps Middle Clamp - 50mm End Clamp - 50mm</p> <p>Thin Film Clamps Various Types</p> <p>Bolt(s) : DIN 912 M8 (Various Lengths depending on module thickness) - DIN 557 M8 A2</p>	

FFH 2P 2D KSFG - Parts List

Part	Image	Torque
DIN933 M10x30 HEX BOLT		~30 Nm** See Tightening Torque Chart
DIN934 M10 HEX NUT		N/A
DIN9021 M10.5 WASHER		N/A
9097 M10x25 Hammer Head Bolt		~30 Nm** See Tightening Torque Chart
DIN934 M10 HEX NUT		N/A
DIN125 M10.5 WASHER		N/A

Planning and Design

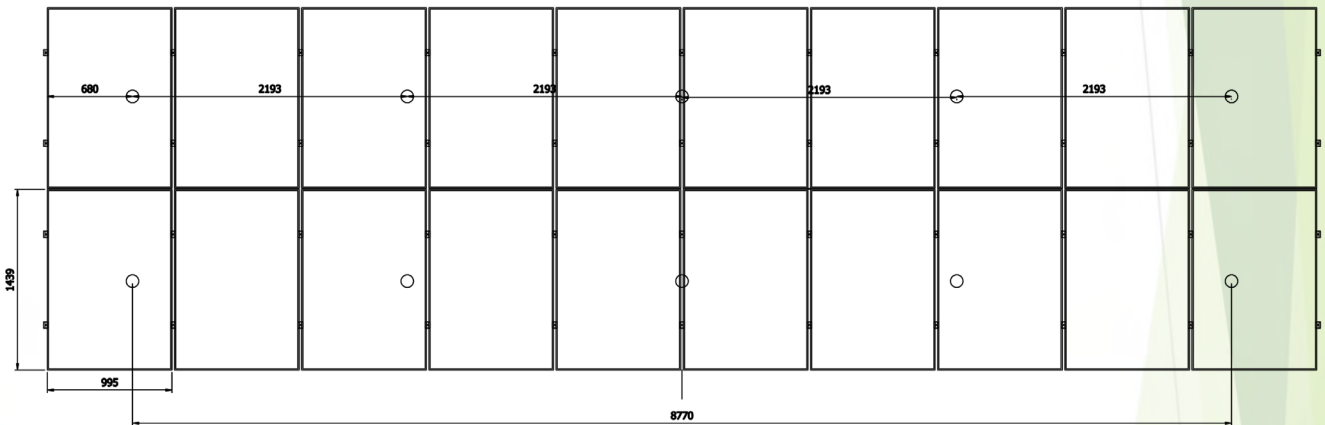
The Free Field (FF) 2P 2D mounting system is designed and engineered individually for each project site and location. A geotechnical and static study will need to be performed for each site in order to able to plan and design the mounting system.

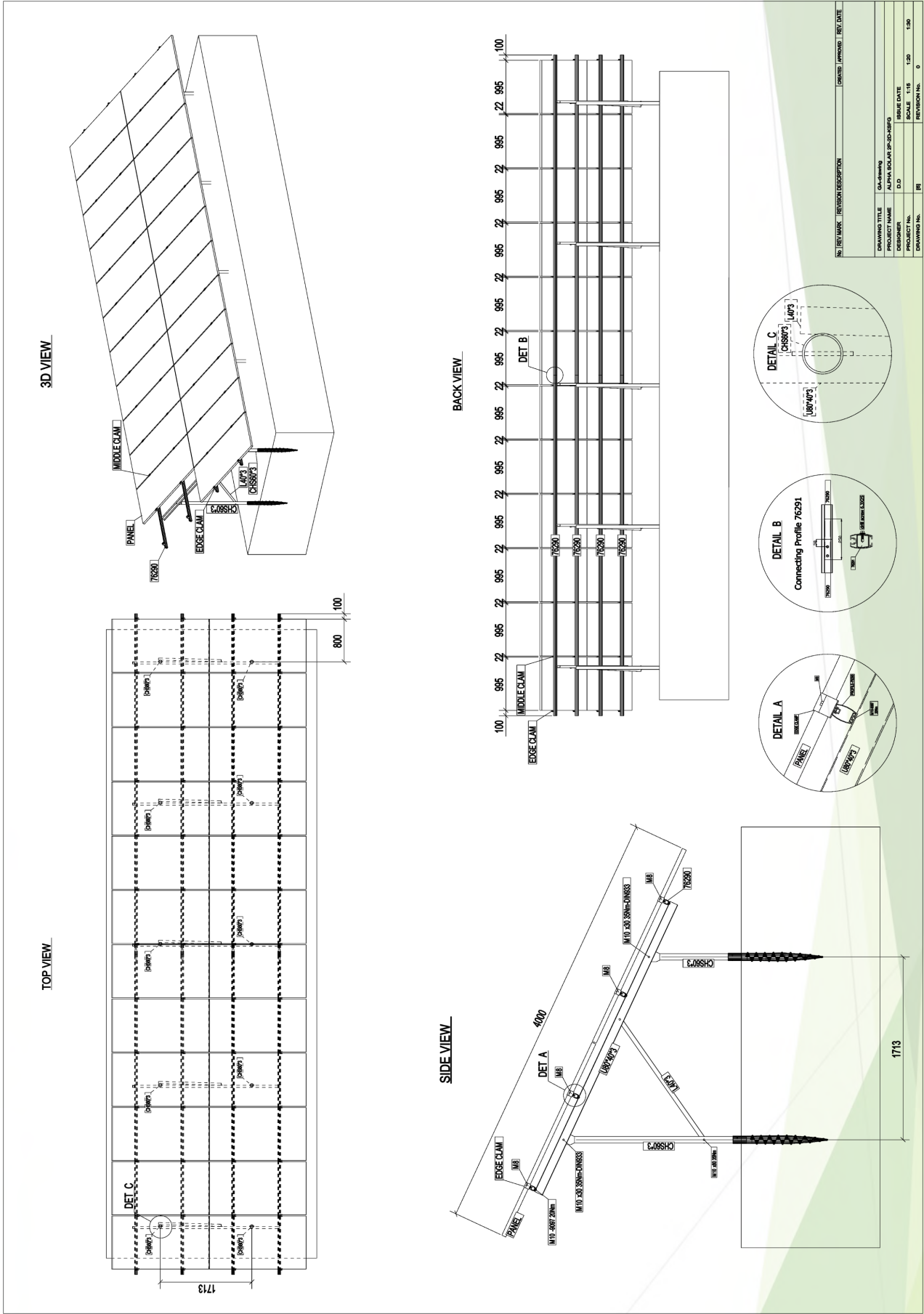
For the mounting system installation there are certain tolerances that you will need to adhere to in order to make sure that the installation is completed correctly, and the project is built to standards.

Each site will need a general layout plan with ramming point positions and general layout plan of the mounting system. It is important to follow the design so that the system is installed correctly.

Following you will find examples of a general table layout and mounting system section layout.

Alpha Solar FFH 2P 2D KSFG - Mounting System Layout Example

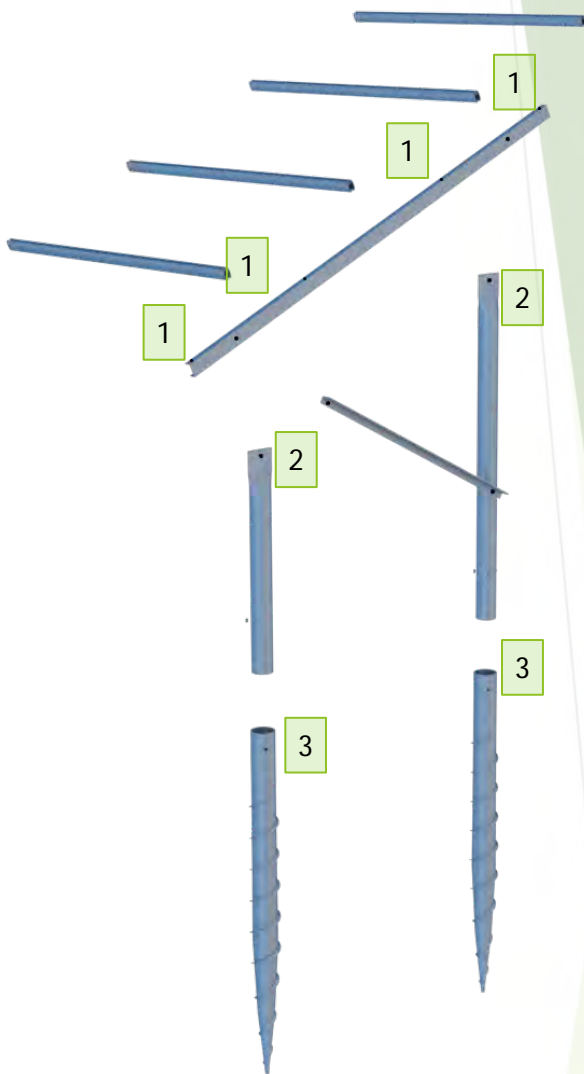




1. 9097 M10x25 Hammer Head Bolt
DIN934 M10 HEX NUT
DIN125 M10.5 WASHER

2. DIN933 M10x80 HEX BOLT
DIN934 M10 HEX NUT
DIN9021 M10.5 WASHER

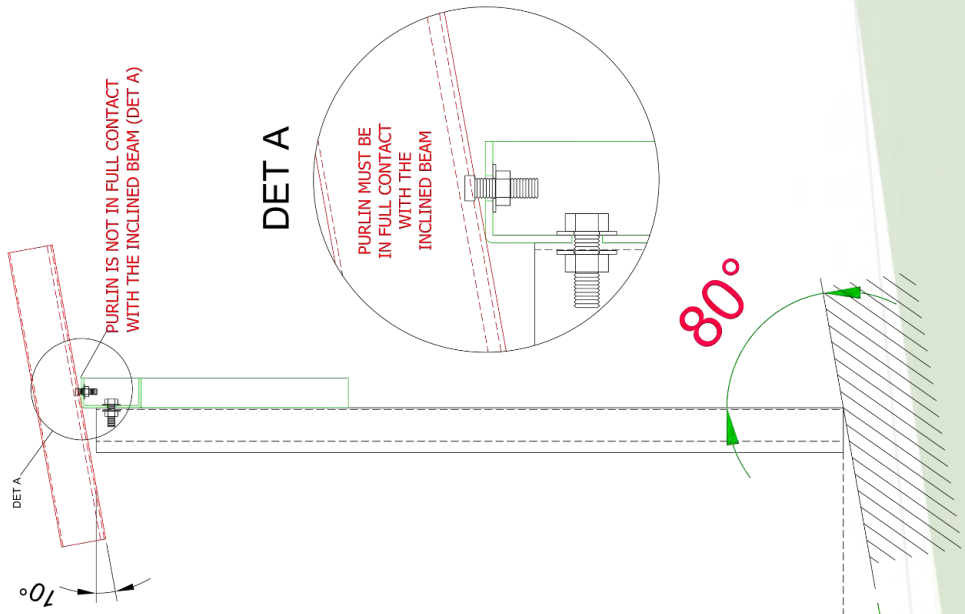
3. GROUND SCREW



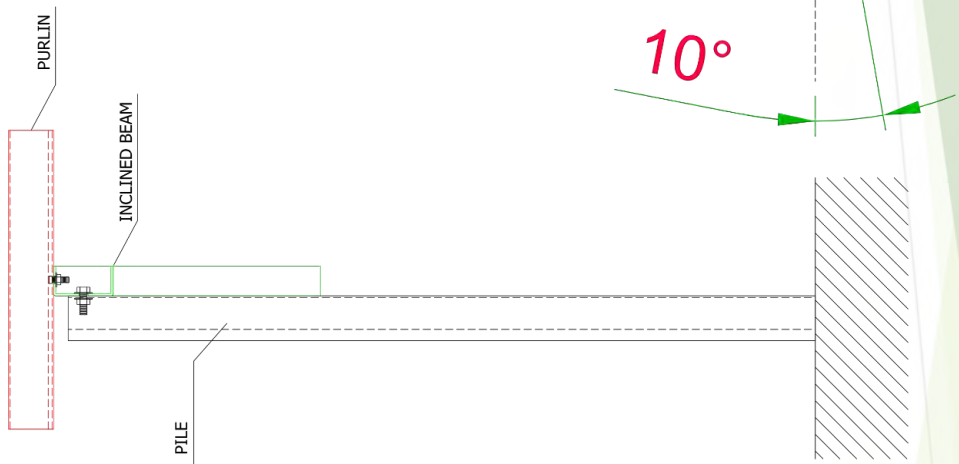
Ramming Post Tolerances

Heigth	+/- 20mm
North / South	+/- 2 °
East / West	+/- 2 °

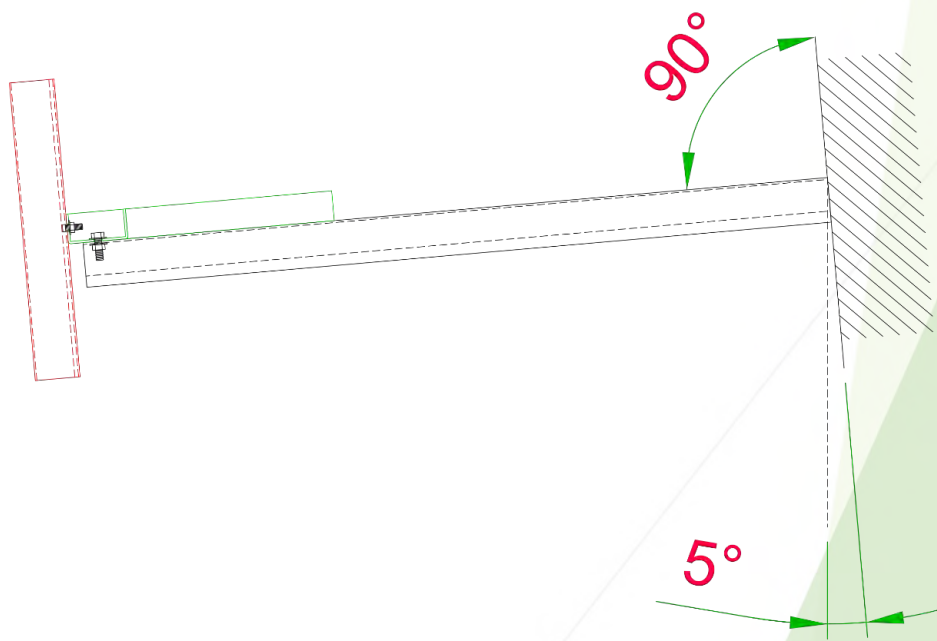
INCORRECT INSTALLATION




CORRECT INSTALLATION



CORRECT INSTALLATION



Tools Needed for Assembly

Part	Technical Description	Image
1	Allen Wrench 6mm	
2	Torque Wrench	
3	Wrench 13mm and 17mm	



FFH 2P 2D Preventative Maintenance

It is important for the mounting system to be checked every 12 months and to use a torque wrench to check the mounting cap bolts and other screws for proper tightened torque.

****Stainless Steel Fasteners - Pre-load and Tightening Torques**

Thread	Coeff Friction	Preload (Kn) Property class			Tightening Torque (Nm) Property class			Min Breaking Torque		
		A1-50	A2-70	A4-80	A1-50	A2-70	A4-80	A1-50	A1-70	A4-80
M10.0	0.1	9.32	20	26.6	13.7	30	39.4	46	65	74
	0.2	7.58	16.2	16.2	20.3	44	58			
	0.3	6.14	13.1	13.1	24	51	69			

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